

Split

Work Order ID: ~~125351~~

125351

Page 1

Tuesday, October 07, 2014 10:41:49 AM

Item ID: D4704-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Expandable Pin Assembly

Start Date: 10/06/14 Start Qty: 4.00

4

Cust Item ID:

Required Date: 10/06/14 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals:

Process Plan: MCS

Date: 14-10-09

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #
Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D4704

A

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

0.00

120

Small Fab

Memo

0.00

Small Fab

ASSEMBLE AS PER DWG USE DT9882, DT9883

130

QC5- Inspect part completeness to step on W/O

0.00

130

QC

Memo

0.00

Quality Control

DAS
36
9-89

DAS
36
9-89

DAS
38
9-89

NOV 28 2014

Work Order ID 125351

Tuesday, October 07, 2014 10:41:49 AM

125351

Page 2

Item ID: D4704-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Expandable Pin Assembly
 Start Date: 10/06/14 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 10/06/14 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
140	Identify as per dwg & Stock Location: <u>St 123</u>	0.00				<u>2</u>			DAS 06 9-89
140									
Packaging	Memo	0.00							
Packaging									
									NOV 28 2014
150	QC21- Final Inspection - Work Order Release	0.00							
150									
QC	Memo	0.00							
Quality Control									

11/12/2014
11-28

Picklist Print

Tuesday, October 07, 2014 10:41:48 AM

Page 1

Work Order ID: 125351

125351

Parent Item: D4704-041

D4704-041

Parent Item Name: Expandable Pin Assembly

Start Date: 10/06/14

Required Date: 10/06/14

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP REV:A 12.09.10 NEW ISSUE DD VERF:JFS
12.10.16 AS PER DWG REV.A DD VERF:JFS

IPP REV:B

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4708-1 Lanyard		Manufactured	No			110	Each	5.0000	1	4		14/11/04	DAS 36 9-89
D4708-1									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST117				5					
					107079			5					
D4709-1 Spring Clip		Manufactured	No			110	Each	40.0000	2	8		14/11/04	DAS 36 9-89
D4709-1									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST117				40					
					102641			40					
D4711-041 Expandable Pin Assembly, Modified		Manufactured	No			110	Each	2.0000	2	8		14/11/04	DAS 36 9-89
D4711-041									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				GA				1					
					105434			1					
				ST120				1					
					113783			1					
MS20613-4C8 Rivet		Purchased	No			110	Each	301.0000	4	16		14/11/04	DAS 36 9-89
MS20613-4C8									**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST309				301					
					120242			301					

B126258 (2x)

B126209 (8x)

16

